

INSTALLATION MANUAL

3500250

Level of Difficulty

Easy

Installation difficulty levels are based on time and effort involved and may vary depending on the installer level of expertise, condition of the vehicle and proper tools and equipment.

Parts List

Qty	Description
1	Driver / left hinge cover
1	Passenger / right hinge cover
4	Edge trim, 800mm
1	Driver / left mounting bracket
1	Passenger / right mounting bracket
2	Button head bolt, 6mm x 35mm
2	Button head bolt, 6mm x 25mm
4	Flat washer, 6mm x 18mm x 1.6mm
4	Lock washer, 6mm
1	Allen wrench, 4mm

Tools Required

Trim removal tool	Ratchet
Utility knife	Socket, 10mm
Allen wrench, 4mm (included)	--

Torque Specifications

M6 bolt	7 ft-lbs.
M8 bolt	16 ft-lbs.

Use above torque setting unless otherwise noted

Product Registration and Warranty

ARIES stands behind our products with industry-leading warranties. To get copies of the product warranties, register your purchase or provide feedback, visit: warranty.curtgroup.com/surveys

Product Photo



NOTICE

Visit www.ariesautomotive.com for a full-color copy of this instruction manual, as well as helpful videos, guides and much more!

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

Periodic inspection of your product should be performed to ensure all hardware and / or components remain secure.

To help prevent damage to the product or vehicle, refer to the specified torque specifications when securing hardware during the installation process.

Maintenance

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

Step 1

Start installation at the driver / left front door.
Remove the cover from the back of the fender (Figure 1).

Step 2

Remove the hex bolt attaching the top of the fender below / behind the outer mirror (Figure 2).

Step 3

Select the driver / left front mounting bracket.

Reuse the factory hex bolt to attach the bracket to the threaded hole in the body (Figures 3 & 4).

Step 4

Carefully unwrap the driver/left front hinge cover.
Cover the top, bottom, inner and outer edges of the cover with the included edge trim (Figure 5).

Note: apply edge trim to all body and fender contact areas. Cut edge trim to fit. Place cover over hinges and check fit of cover and coverage of edge trim. Line up bracket with hole in cover (Figure 6).

Step 5

Attach top of cover to threaded hole in body with the included longer 6mm x 35mm button head bolt, 6mm lock washer and 6mm flat washer (Figure 7).

Attach the bottom of the cover to the front mounting bracket with 6mm x 25mm button head bolt, 6mm lock washer and 6mm flat washer (Figure 8). Adjust the cover and bracket to fit properly and fully tighten all hardware (Figure 9).

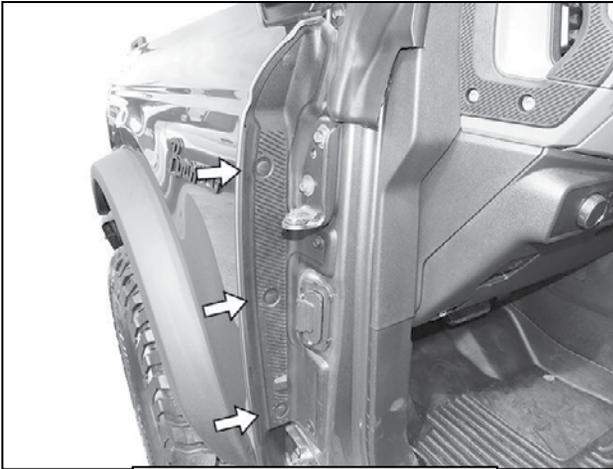
Step 6

Repeat Steps 1 - 5 to install the passenger / right hinge cover.

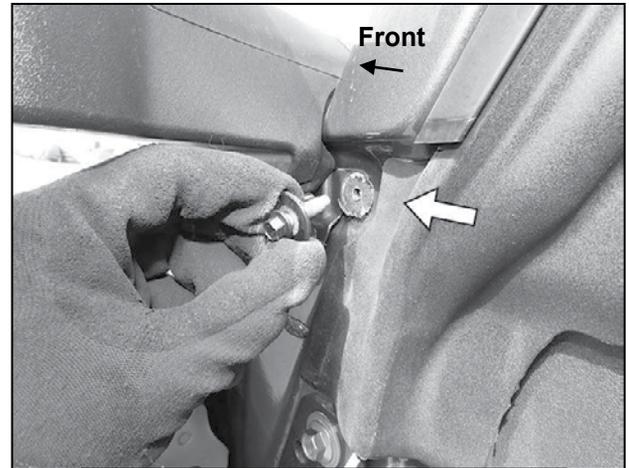
Step 7

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

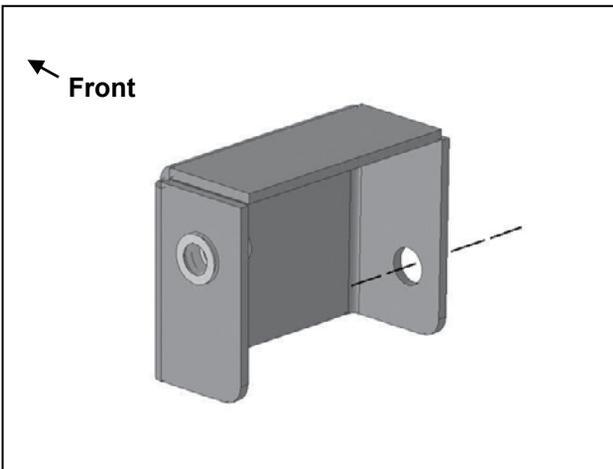
Driver/left Side Installation Pictured



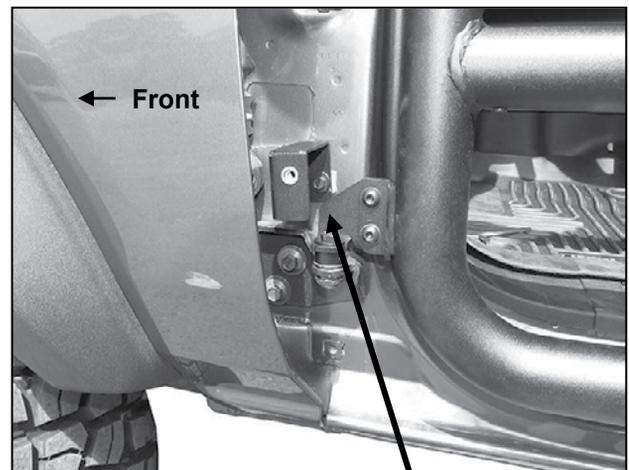
(Fig 1) Remove cover from back of fender (arrows)



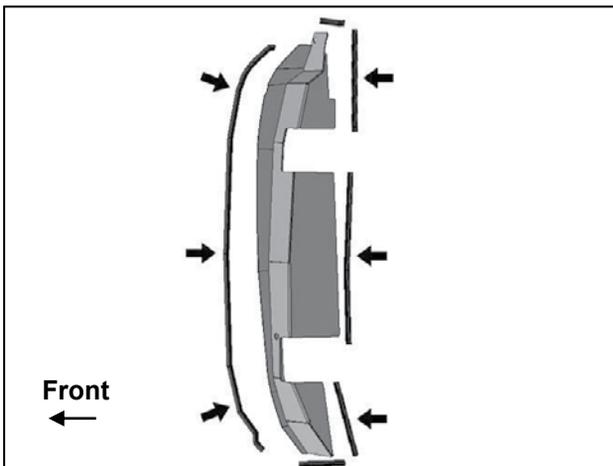
(Fig 2) Remove top fender bolt below/behind outside mirror (arrow)



(Fig 3) Driver/left Front Mounting Bracket

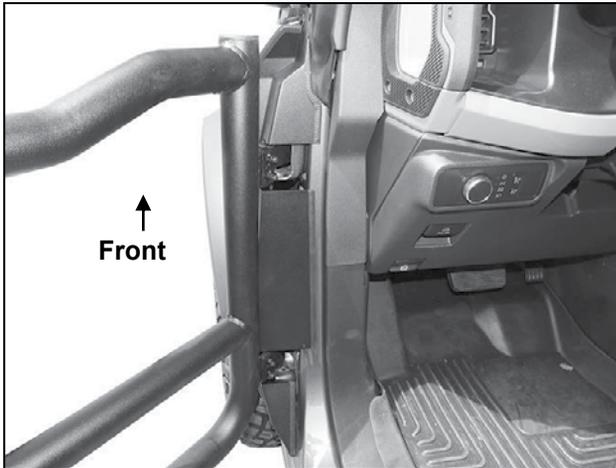


(Fig 4) Reuse the factory hex bolt to attach the driver/left Front Mounting Bracket



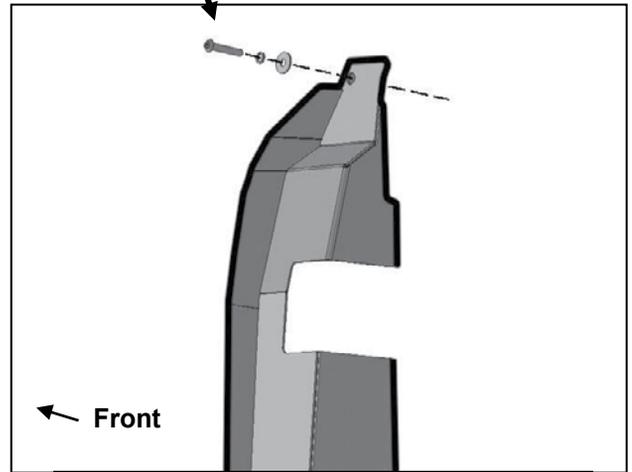
(Fig 5) Attach the included Edge Trim to all contact areas on Hinge Cover. Cut Trim to fit

Driver/left Side Installation Pictured



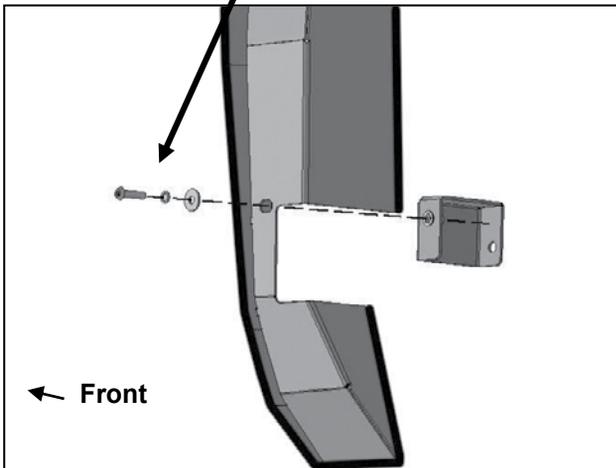
(Fig 6) Check fit of Edge Trim on cover. Line up Mounting Bracket with hole in Cover

6mm x 35mm Button Head Bolt
6mm Lock Washer
6mm Flat Washer



(Fig 7) Attach top of Front Cover to body

6mm x 25mm Button Head Bolt
6mm Lock Washer
6mm Flat Washer



(Fig 8) Attach bottom of driver/left Front Cover to Front Mounting Bracket



(Fig 9) Adjust fit of Cover and fully tighten all hardware